

CLEARING FAULT CODES

This procedure should work most times providing you have cleared the problem that caused the fault. If the problem that caused the fault still exists, the fault will immediately reoccur.

From: <http://www.plctalk.net/qanda/showthread.php?t=44439>

On the ML1100, the keypad will let you clear a fault, provided that the fault conditions are cleared

On keypad:

Press ESC to get back to main menu, which should show
□□□□□ REMOTE (Note, any of the 5 squares may be black)
> I/O Status
Monitoring
Mode Switch

Press Down v to Advance Set, then OK

Press Down v to Fault Code (make note of error), then OK

- eg. Major Error

- Code = 0187h

Press ESC to main menu

Press Down v to Mode Switch, then OK

Change to Program, then OK

Change to Run, then OK (Run light should come on)

Change back to Remote, then OK

Press ESC to get back to main menu